

CHAIN OF CUSTODY (COC) FOR SAWMILLING OPERATIONS IN GHANA

Factory (Security) Gate

- Receive Waybill and LMCC from driver and check if details are correct
- Record the details in the **Log Register** and report to Data Capturing Clerk
- Trucks without LMCC and Waybill are not admitted

Log yard Manager

- Receive, re-measure logs and store logs
- Crosscut and issue bolts to the mill for processing
- Record daily bolts inputs to the mill in the **Bolting/Log re-manufacture Register**

Band saw

- Receive and record log volume and species
- Process bolts into planks to specified thicknesses

Edger and re-saw

- Receive planks from bandsaw
- Remove defects and bark to meet width specification
- Re-saw to specification

Crosscutting

- Receive boards and scantlings from edger/resaw and cut to specified lengths and remove defects
- Record the output volume and report to Data Capturing Clerk

Sorting grading and packing

- Receive finished products; sort and grade products
- Pack products for air drying, kiln drying and sales
- Record volumes of packed products into **Input/Output Register**

Air and Kiln drying

- Receive products
- Dry products to specification

Packing

- Receive products and package them for sales
- Record volumes and report to Data Capturing Clerk

